

### COMPRESSOR DEFINITION

Designation	EM T6170Z
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306285

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3-	[hp]
2 Displacement	7.69	[cm <sup>3</sup> ] (0.469 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-38/QL2-4.8 **	
3 Start capacitor	53-64(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0318/G6	
6 Start winding resistance	18.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	10.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	10.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	2.80	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			EN12900HBP_HH Fan		Evaporating temperature (Condensing temperature		5°C (41°F) 50°C (122°F)	
Cooling capacity (Qe) +/- 5%			Input power (We) +/- 5%	Electric current +/- 5%	Mass flow rate +/- 5%	Efficiency EER & COP +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2492	628	730	334	1.95	17.04	7.46	1.88	2.19

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity (Qe) +/- 5%			Input power (We) +/- 5%	Electric current +/- 5%	Mass flow rate +/- 5%	Efficiency EER & COP +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	1318	332	386	203	1.55	7.71	6.50	1.64	1.90
-10	(+14)	1647	415	483	224	1.60	9.67	7.37	1.86	2.16
-5	(+23)	2031	512	595	247	1.66	11.97	8.23	2.07	2.41
0	(+32)	2470	622	724	273	1.74	14.63	9.05	2.28	2.65
+5	(+41)	2964	747	869	302	1.84	17.67	9.81	2.47	2.88
+10	(+50)	3513	885	1029	334	1.96	21.09	10.52	2.65	3.08

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity (Qe) +/- 5%			Input power (We) +/- 5%	Electric current +/- 5%	Mass flow rate +/- 5%	Efficiency EER & COP +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	1137	286	333	214	1.58	7.25	5.30	1.34	1.55
-10	(+14)	1444	364	423	238	1.64	9.25	6.07	1.53	1.78
-5	(+23)	1801	454	528	264	1.71	11.58	6.83	1.72	2.00
0	(+32)	2207	556	647	292	1.80	14.27	7.56	1.90	2.21
+5	(+41)	2662	671	780	323	1.91	17.33	8.24	2.08	2.41
+10	(+50)	3165	798	927	357	2.04	20.76	8.87	2.23	2.60

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity (Qe) +/- 5%			Input power (We) +/- 5%	Electric current +/- 5%	Mass flow rate +/- 5%	Efficiency EER & COP +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	973	245	285	222	1.60	6.85	4.39	1.11	1.29
-10	(+14)	1242	313	364	248	1.68	8.78	5.00	1.26	1.47
-5	(+23)	1554	392	455	277	1.77	11.03	5.61	1.41	1.64
0	(+32)	1908	481	559	308	1.87	13.64	6.19	1.56	1.81
+5	(+41)	2305	581	675	342	2.00	16.59	6.74	1.70	1.98
+10	(+50)	2744	692	804	379	2.14	19.92	7.24	1.82	2.12

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		